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### 7 Tips to Help Your Inflatable Board Last Longer

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<td><strong>1. Easy Cleaning</strong></td>
<td><strong>2. Keep It Dry</strong></td>
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<td>Clean the board after use with fresh water and mild soap.</td>
<td>Dry the board off after use and before storing to avoid mildew and mold damage.</td>
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<td><strong>3. Avoid Direct Sunlight</strong></td>
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<td>If leaving the board inflated in direct sunlight, deflate it to at least 10PSI.</td>
<td>Keep the board sheltered away from high temperature and humidity.</td>
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<td><strong>5. No Air Compressor</strong></td>
<td><strong>6. Use It Frequently</strong></td>
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<td>Air compressors can damage your board and void the warranty.</td>
<td>Long-term storage can cause glue bonds to disintegrate</td>
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<td><strong>7. No Dragging</strong></td>
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<td>Sharp debris can puncture your board, so don’t drag it.</td>
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HOW TO PACK AN INFLATABLE BOARD

PART I   PACK THE BOARD INTO THE BOARD BAG

1. To deflate the board, push the valve button in and turn clockwise to lock it in DOWN position.

2. Slowly start to fold from the nose of the board to press the air out.

3. Continue folding to the tail of the board.

4. Use "IN" mode on pump to deflate the board as much as possible.

5. Each fold should be approximately as long as the length of your board’s fixed fins / fin box.

6. The final fold should have the fixed fins / fin box completely on top of the other folds.

7. Cover the Fins with the Fin protectors.

8. Place the board in the bag with the fins on top. Secure your board with the compression belt.

PART II   PACK THE EQUIPMENT

9. Place the pump on the side of the board.

10. Keep small equipment in the mesh pocket.

11. Zip shut with zippers.

12. Connect the compression belt to reduce pressure on the zipper.
HOW TO REPAIR THE PUNCTURE IN THE BOARD

SUPPLIES REQUIRED

1. HAIR DRYER
2. TAPE
3. GLUE FROM REPAIR KIT (Aquaseal® is recommended)
4. ACETONE OR METHYL ETHYL KETONE (M.E.K.)
5. SPATULA OR SPOON
6. BRUSH
7. TOWEL

APPL YING THE GLUE
• Apply glue on both the board and patch using a brush or other applicator. Make sure the glue is spread evenly and completely over the board and patch. Let the glue dry for 5 minutes.

CURING THE PATCH
• Allow the glue to cure with the board un-inflated for 24 hours prior to use.

SURFACE PREPARATION
• Clean the area around the cut or puncture using acetone or M.E.K.

PREPARING THE PATCH
• Draw the outline of the patch using chalk or pencil (do not use ink).
• Cut the patch, cover the cut or puncture with approximately 2.5cm (1") overlap on all sides.

BONDING THE PATCH
• Use a hair dryer to gently heat the area to ensure a good bond between the patch and the board.
• Use a metal spatula or spoon and firm pressure to ensure a good bond and to work out any air bubbles.

PREPARING THE BOARD
• Apply tape along the outline of the patch. This will prevent the glue from spreading outside the patch area.

APPLYING THE PATCH
• Apply the patch starting on one side and moving towards the other side being careful not to trap any air bubbles.
HOW TO REPLACE THE INFLATABLE FIN BOX

WHAT TO PREPARE

THE NEW FIN BOX

THE FIN BOX PATCH

THE FIN BOX

THE FIN BOX BASE

THE BOARD BOTTOM

TOOLS

1. HAIR DRYER
2. TAPE
3. PENCIL
4. GLUE FROM REPAIR KIT
   (Aquaseal® is recommended)
5. PUTTY KNIFE
6. PLIERS
7. ACETONE
8. SAND PAPER
   (180 grit is recommended)
9. SPATULA
10. SPOON

ATTENTION

The hair dryer can damage the pvc material, so avoid to stay too long in the same spot and make sure to heat the whole area slowly.

The glue contains chemical products, so use a mask and gloves to avoid contacting with the skin or inhaling fumes.

Make sure that the back of the fin box faces the tail of the board.

PART I  REMOVE THE OLD BOX

1. Slowly heat around the fin box patch to soften and remove it easily.
2. Slide the putty knife flat under the fin box patch and then further under the fin box base.
3. Gently help with the pliers to pull off the fin box. (Be careful to not damage the bottom of the board)
4. Smooth gently the board bottom surface with sand paper and clean it with Acetone.

CONTINUE
**PART II  MARK THE POSITION & GLUE**

5. Mark the center and outline of the fin box with a pencil. Ensuring it will all finally be perfectly aligned.

6. Add masking tape around the outline to not apply glue to the outside zone of the patch on the board bottom.

7. Put some glue on board bottom, base of the new fin box and patch.

8. Spread the glue with the spatula until having the complete area wet with a thin layer.

9. Remove the masking tape.

10. Leave it to cure for 5-6 minutes.

**PART III  REPLACE THE NEW FIN BOX**

11. Put the new fin box on the board. Making sure it’s well aligned.

12. Use a spoon to compress the glue and ensure a perfect bonding.

13. Allow the glue to bond for 12 hours prior to use.

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HOW TO STRAIGHTEN THE BENT FIXED FIN

SUPPLIES REQUIRED

- HAIR DRYER
- TAPE
- COLD WATER

1. Heat the fin with a hair dryer to soften the material.
2. Straighten the fixed fin with your hands.
3. Lock in vertical position with the tape and pour cold water to the fin.
4. Remove the tape. The fixed fin is now straight.
WATER SAFETY GUIDE

There is a risk of serious injury or death from drowning. Paddle sports can be very dangerous and physically demanding. The user of this product acknowledges, understands, and assumes the risks involved in paddle sports. Observe the following safety standards and safe operating practices whenever using this product.

- **ALWAYS WEAR A LEASH.**
- Always wear an approved personal flotation device.
- Do not operate the board under the influence of drugs or alcohol.
- Wear a helmet when appropriate.
- Do not paddle alone.
- Children must be supervised by a responsible adult at all times.
- Dress appropriately for weather and marine conditions; cold water and weather can result in hypothermia.
- Beware of offshore winds and currents.
- Check weather forecasts and understand the weather conditions.
- Do not exceed your paddling ability; be aware of your limitations.
- Be aware of safe river water levels, tidal changes, currents, and obstacles in and above the water.
- Check your equipment prior to each use for signs of wear, leaks or failure.
- Always inform someone of your paddling expedition.
- Always carry identification.
- Do not paddle in flood conditions.

FAQ

Q: How much air should I pump into my board, and how long does it take to inflate?
A: The recommended pressure is 15-18PSI, any higher you risk over inflating and damage. Depending on the size of your board it can take anywhere from 5-8 min.

Q: When detaching the pump from the board, the air starts to release from the valve. How do I stop this from happening?
A: The air is releasing as the valve spring pin has been left in the deflating position. Simply push down and turn the pin until it lifts up into the inflation position and stops air from releasing; continue to inflate the board until up to pressure.

Q: How far do I tighten the screws on the fins?
A: Do NOT over tighten the screws. Only tighten until the fins feel snug and secure in the box.

Q: Can I leave my board inflated in the sun and overnight?
A: If leaving the board inflated, it is best to remove from direct sunlight and deflate the board at least to 10PSI.

Q: How should I clean and how should I store my board?
A: We only recommend water and a mild soap. Heavy detergents and solvents can damage your board. It is best to clean and dry your board, take out the fins, roll it up and put in the inflatable bag.

Q: If I puncture my board, can I repair by myself?
A: Yes, you can use the supplied Inflatable repair kit (we recommended Aquaseal®) or Email us for more information at info@star-board.com.

Q: What is the difference between Deluxe Double Chamber, Airline Deluxe, and Zen Inflatable Technologies?
A: **Deluxe Double Chamber** is our new Ultra stiff technology with built in security chamber. The added chamber sits in the middle of the board and provides enough flotation for one person in case of an unlikely event. An I-beam rail band connects the main hull and the additional float chamber. The overall stiffness is increased by 40% due to the double I-beam stringers in the most critical part of the board. The Deluxe fusion technology fuses the deck and bottom PVC into a single layer, removing the need to apply glue & solvent thus reducing unnecessary weight. A 3K Carbon fiber compression band is laminated along the entire outline to control the shape and support stiffness. River and Vision models feature Deluxe reinforced technology. Both River and Vision do not include double chamber technology.

**Airline Deluxe** is a new-patented technology used only for All Star models. A pre-set floating cable is attached to the nose, goes under the bottom and ends at the fin box. The preset line is a bit shorter than the board so, when the board inflates, the line tightens and stiffens up the board significantly.

**Zen** is our lightest technology, now with reinforcement plates in the standing area for a harder surface under feet. Twin compression stringers support the deck and bottom for added stiffness, while double layer rail bands and a compression band increases the overall strength and stiffness. Fixed fins make it quick and easy to get on the water.
This warranty is only valid to the original purchaser or the board from the original dealer. This warranty is valid for twelve (12) months from the date of purchase of the original product.

This warranty does not cover the following claim conditions:

1) Damage or defects caused by impact with any materials or objects (incl. ramps and sliders).
2) Damage or defects caused by collisions, abuse, misuse or accidental damage.
3) Breakage or defects as a result of prior damages.
4) Damage or defects caused by transport, loading, unloading, dropping, or out of water handling.
5) Damage or defects caused by heel dents.
6) Damage or defects caused by non-recreational use.
7) Damage or defects caused by inappropriate storage or handling.
8) Damage or defects caused by exposure to temperatures over 70°C and under 0°C.
9) Damage or defects caused by natural events such floods, earthquake, fire, etc.
10) Damage or defects caused by alterations or modifications including the use of a larger fin than specified.
11) Damage or defects caused by repairs.
12) Damage or defects caused by usage of the board after a claim is reported.
13) Damage or defects caused by flat landings.
14) Damage or defects caused by improper mounting or adjustment of bindings or footstraps.
15) Any damage except manufacturing defects in material or workmanship.
16) Damage or defects caused by storage of the board in closed, damp conditions (for example a wet boardbag).
17) Damage or defects caused by impact with the sea floor.

A warranty claim has to be filed with the original dealer where the purchase was made or directly with the national distributor in the country of purchase. Starboard's responsibility is limited to repair or replacement of the defective product.

Neither Starboard nor any of its representatives will not be responsible for any losses or damages incurred as a result of loss or use of product.